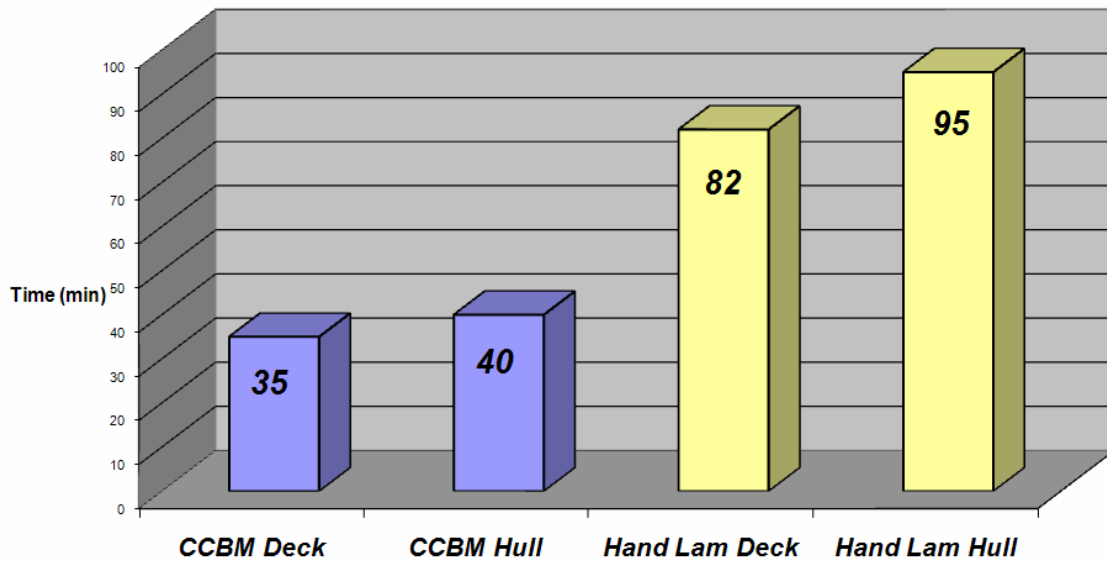




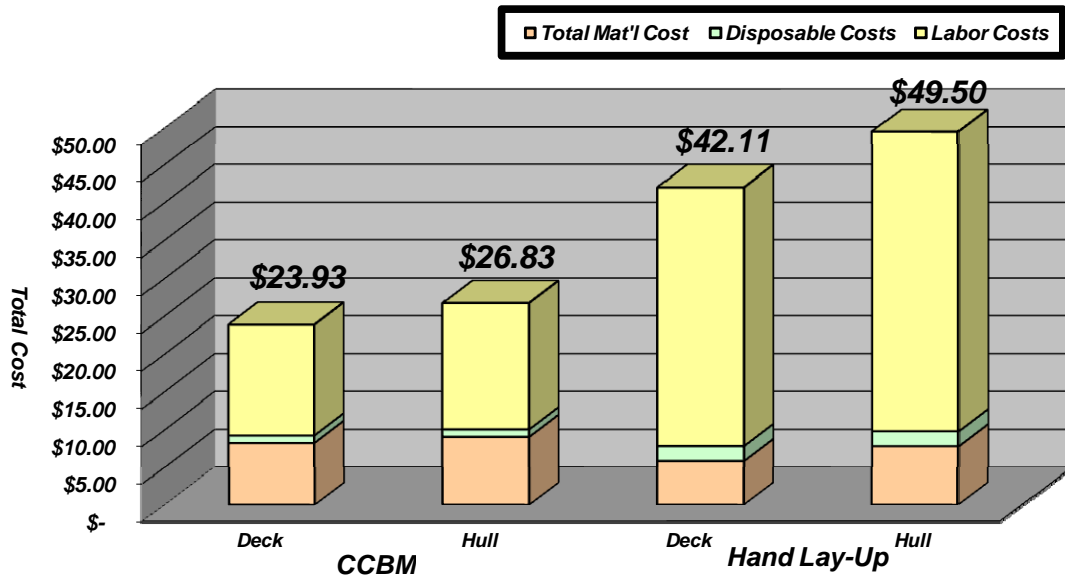
Closed Mold Cycle Time/Cost Study

Compare the Facts....

CCBM Process Cycle Times



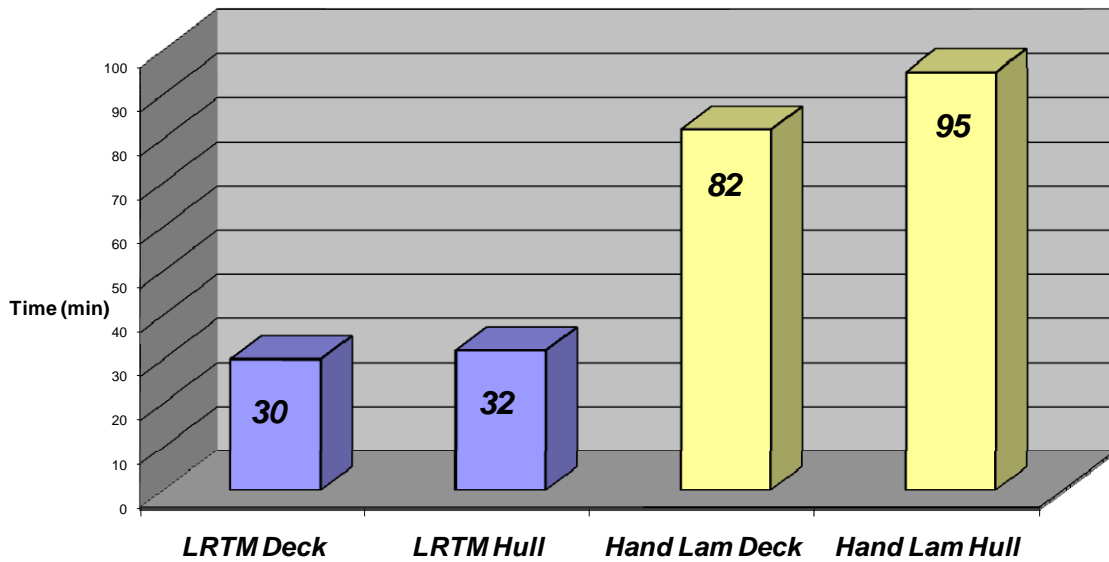
CCBM Process Comparison



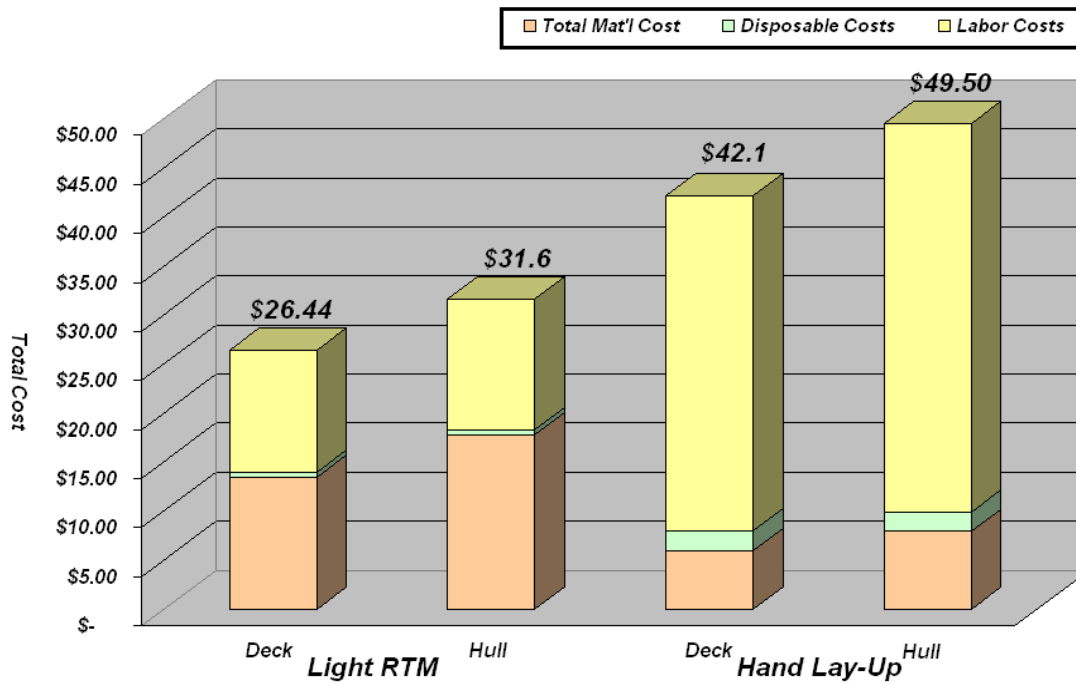
Comparison Specific to Catamaran Produced at IBEX 2008

Compare the Facts....

LRTM Process Cycle Times



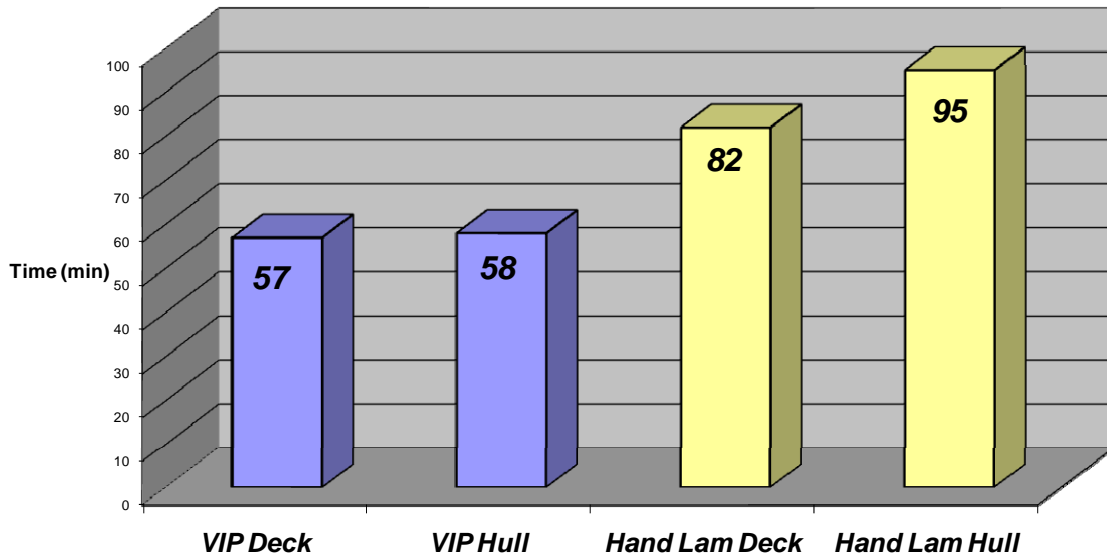
Light RTM Process Comparison



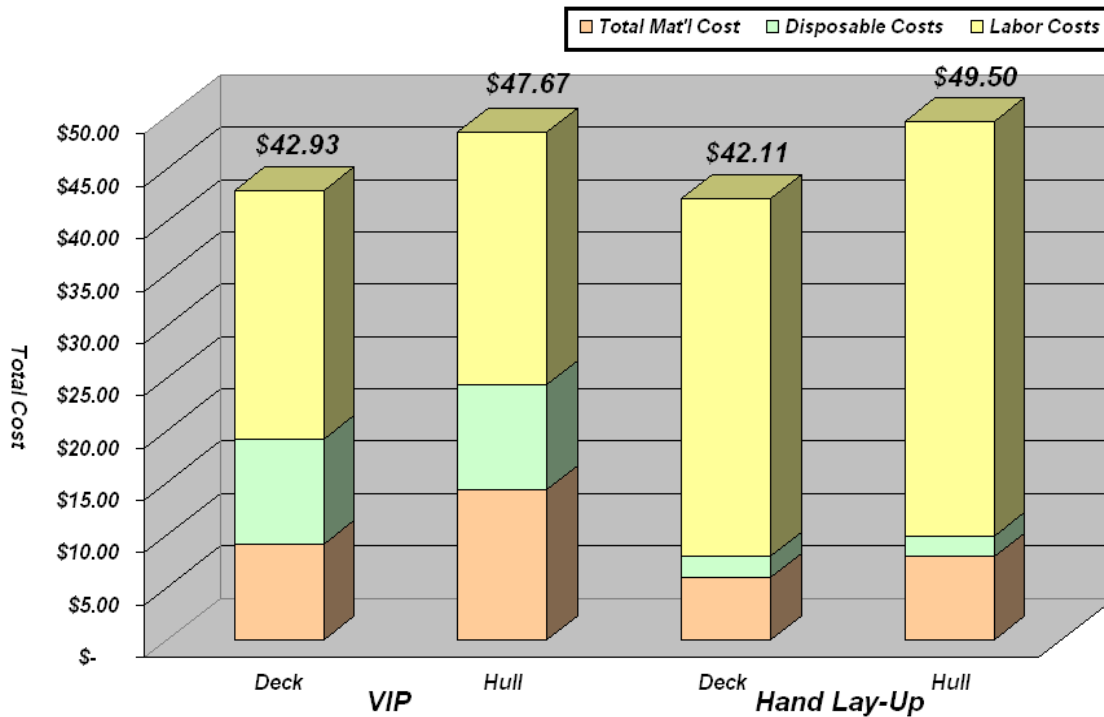
Comparison Specific to Catamaran Produced at IBEX 2008

Compare the Facts....

VIP Process Cycle Times



VIP Process Comparison



Comparison Specific to Catamaran Produced at IBEX 2008